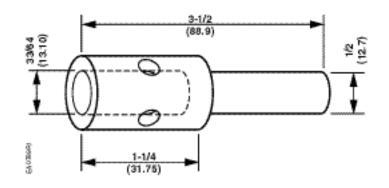


## **Technical Instruction**

Document No. 155-205P25 TB 128 March 2, 2005

## **Powers<sup>™</sup> Controls**

## Damper Shaft Extension



## Figure 1. Dimensions in Inches (Millimeters).

Description	A 1/2-inch diameter damper shaft extension is available to facilitate the mounting of extended shaft damper motor assemblies to heating and ventilating or air conditioning units with short extended damper shafts.
	This shaft extension is available as a kit. The kit includes the shaft extension and two set screws in a plastic bag.
Product Number	331-631
Accessories	Bushing kit No. 331-632 may be ordered in addition to the 331-631 in order to attach the extension onto a 3/8-inch diameter shaft. The bushing slips over the 3/8-inch shaft and fits into the 1/2-inch diameter hole of the extension. The bushing is slotted to permit the extension set screws to hold the shaft directly.

Information in this publication is based on current specifications. The company reserves the right to make changes in specifications and models as design improvements are introduced. Flowrite is a registered trademark of Siemens Industry, Inc. Product or company names mentioned herein may be the trademarks of their respective owners. © 2005 Siemens Industry, Inc.