



Environmental Product Declaration

Product	Device type	Electromecha	Electromechanical actuator, type SSC			
	Designation	SSC31, SSC319, SSC61, SSC61.5, SSC619, SSC61.5UG, SSC61UG, SSC81, SSC819, SSC81.5UG, SSC81UG				
	Product range	Valves and actuators				
Process control	Siemens AB SE-141 87 Huddinge					
	Management system certified	Since	by			
	ISO 14001 (environment)	31 Oct. 1996	SIS			
		(1 Sept. 2002	SEMKO-DEKRA)			
	ISO 9001 (quality)	23 Nov. 1988	SIS			
		(1 Sept. 2002	SEMKO-DEKRA)			
Product use	Typical energy consumption per year	SSC61 appr. 1,7 SSC81 appr. 0,7	kWh at 10% duty cycle kWh at 10% duty cycle kWh at 10% duty cycle			
	Maintenance	Maintenance free				
	Environmental benefits	RoHS compliant see notes on page 2				



Environmental risk (fire)	Fire protection as per	EN 60730-1 and EN 60730-2-14						
		SSC31						
		9						
	Fire load [MJ]		4		4	4		
		SSC61						
		00	.5	.5UG	UG			
	Fire load [MJ]	5	5	9 5	5	5		
		SSC81						
		00 9			.5UG	UG		
	Fire load [MJ]	5			5	5		
	Parts containing halogens (result in corrosive smoke)	Printed circuit board Cables						
Packaging	Actuator	SSC31 9						
	Cardboard [g]	45 48						
	Printed paper [g]	6 1 SSC61						
			.5	9	.5UG	UG		
	Cardboard [g]	45	45	48	48	48		
	Printed paper [g]	6	6	1	0	0		
		SSC81						
			9		.5UG	UG		
	Cardboard [g]	45	48	3	48	48		
	Printed paper [g]	6	1		0	0		

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Materials [g]	Actuator	SSC31			
	_		9		
	Total weight of device*	257	257		
Plastics	Polyamid PA	12	12		
	Polybutylene terephthalate PBT 20% GF	19	19		
	Polybutylene terephthalate PBT 30% GF	11	11		
	ABS-polycarbonate blend PC-ABS	86	86		
	Polyoxymethylene POM	7	7		
	Polyohenylene sulfide PPS 40% GF	21	21		
	Polycarbonate PC 20 % GF	3	3		
	Polyetheretherketon PEEK	1	1		
Metals	Alloyed copper Cu-X	24	24		
	Non alloyed steels Fe-C	14	14		
	High alloy steel Fe-Cr-Ni	8	8		
Other materials	Glue	1	1		
External products	Motor, contains less than 3,5g Cu	26	26		
Circuit boards with components	Total weight/				
	FR4 board contains halogens	29	29		

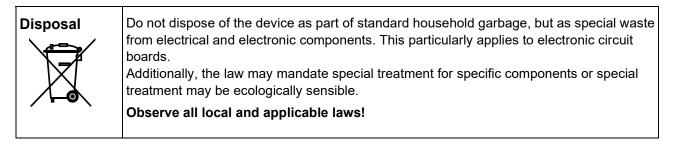
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	Actuator	SSC61				
	_		.5	9	.5UG	UG
	Total weight of device*	253	272	253	277	257
Plastics	Polyamid PA	12	12	12	13	13
	Polybutylene terephthalate PBT 20% GF	19	19	19	19	19
	Polybutylene terephthalate PBT 30% GF	11	11	11	11	11
	ABS-polycarbonate blend PC-ABS	86	86	86	86	86
	Polyoxymethylene POM	7	7	7	7	7
	Polyohenylene sulfide PPS 40% GF	18	18	18	18	18
	Polycarbonate PC 20 % GF	3	3	3	3	3
	Polyetheretherketon PEEK	1	1	1	1	1
Metals	Alloyed copper Cu-X	24	24	24	26	26
	Non alloyed steels Fe-C	14	14	14	15	15
	High alloy steel Fe-Cr-Ni	7	7	7	7	7
Other materials	Glue	1	1	1	1	1
External products	Motor, contains less than 3,5g Cu	25	25	25	25	25
Circuit boards with components	Total weight/					
	FR4 board contains halogens	27	46	27	46	27

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	Actuator	SSC81				
			9	.5UG	UG	
	Total weight of device*	247	247	277	251	
Plastics	Polyamid PA	12	12	13	13	
	Polybutylene terephthalate PBT 20% GF	19	19	19	19	
	Polybutylene terephthalate PBT 30% GF	11	11	11	11	
	ABS-polycarbonate blend PC-ABS	86	86	86	86	
	Polyoxymethylene POM	7	7	7	7	
	Polyohenylene sulfide PPS 40% GF	18	18	18	21	
Metals	Polycarbonat PC 20 % GF	3	3	3	3	
	Polyetheretherketon PEEK	1	1	1	1	
	Alloyed copper Cu-X	24	24	26	26	
	Non alloyed steels Fe-C	14	14	15	15	
	High alloy steel Fe-Cr-Ni	7	7	7	8	
Other materials	Glue	1	1	1	1	
External products	Motor, contains less than 3,5g Cu	26	26	25	26	
Circuit boards with components	Total weight/ FR4 board contains halogens	19	19	47	19	

*The total weight includes even substances under 0.1% of the total weight that are not declared separately.



Environmental benefits:

The actuator reduces consumption of energy due to switch off in the end positions.



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