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# RLA162.5U Room Temperature Controller

## **Product Description**

Room temperature controller for basic ventilation, air conditioning and heating systems. Compact design with two analog, 0 to 10 Vdc control outputs for heating and/or cooling.

#### **Product Numbers**

RLA162.5U Automatic Heat/Cool Changeover

# **Warning/Caution Notations**

WARNING:	A	Personal injury/loss of life may occur if you do not follow the procedures as specified.
CAUTION:	A	Equipment damage, or loss of data may occur if you do not follow the procedures as specified.

# **Required Tools**

- · Small, flat-blade screwdriver
- Wire strippers
- 6-inch level

# **Mounting Accessories**

- ARG70 wall plate
- 141-570 lockable thermostat guard
- QAP22 Changeover sensor

# **Expected Installation Time**

35 minutes

# **Prerequisites**

- Provide 24 Vac power source to thermostat wall mounting location.
- Run wires from damper/valve actuator to thermostat wall mounting location.

#### Installation

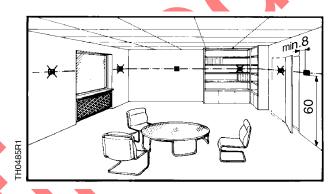


Figure 1. Acceptable Mounting Height in Inches.

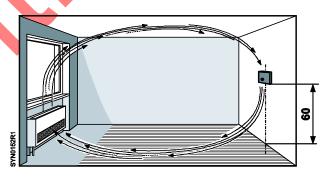
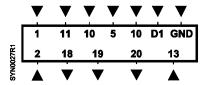


Figure 2. Airflow Requirements in Inches.



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# **Wiring Terminals**



1	Operating voltage, 24 Vac positive
2	Operating voltage, 24 Vac negative
D1	Day/night changeover
5	Limitation input 0 to 10 Vdc
GND	Ground for day/night changeover
10	Measuring Neutral
11	Heat/cool changeover sensor
13	Fan or auxiliary relay, positive
18	Control signal, 0 to 10 Vdc, Heat 1
19	Control signal, 0 to 10 Vdc, Cool or
	Heat 2
20	Fan or auxiliary relay, negative

Figure 3. RLA162.5U Wiring Terminals.

# **Wiring Diagrams**

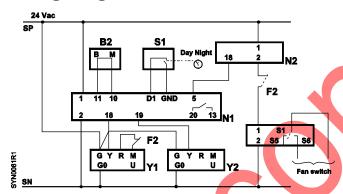


Figure 4. RLA162.5U Room Temperature Control with Setpoint Changeover.

# 24 Vac SP B2 S1 Day Night 1 11 10 D1 GND 5 10 2 18 19 20 13 N1 F2 G Y R M G0 U Y1 E1

Figure 5. RLA162.5U Room Temperature Control with Minimum Limitation of the Supply Air Temperature.

- B2 Heat/cool changeover sensor
- E1 Fan or auxiliary unit
- F2 Freeze stat
- M Neutral
- N1 Room temperature controller (RLA162.5U)
- N2 Air duct temperature controller (RLM162U) as a limiter
- R Resistive input
- S1 Time clock or switch for day/night setpoint changeover
- U 0 to 10 Vdc output feedback
- Y 0 to 10 Vdc input signal
- Y1 Heating valve actuator
- Y2 Cooling valve actuator
- Z9 Limit thermostat

# Commissioning

Table 1. DIP Switch Settings.

Function	1	2	3	4	5	Action
Operating mode						Heating and cooling in sequence
						Two-stage heating
						Single-stage cooling
						Single-stage heating
Control mode						PI (integral action time 600 seconds)
						P (XP1)
Heating output control Action (18)						10 Vdc at setpoint conditions
						0 Vdc at setpoint conditions
Cooling/Second stage						10 Vdc at setpoint conditions
output Control Action (19)						0 Vdc at setpoint conditions

The factory default setting for all five switches is  $\blacksquare$  OFF.

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# **Commissioning, Continued**

Proportional band adjustment (XP1): Potentiometer setting should correspond to the required o°F to 90°F (0 K to 50 K) range of the controller's output signal.

Energy saving adjustment (ECO): Potentiometer setting should correspond to the required offset of normal setpoint. Energy Saving = Normal setpoint

+/- offset.

NOTE: XP1 and ECO adjustments must be made by the user; factory settings are zero or "random".

## **Troubleshooting**

Response	Possible Causes			
Valve does not	Valve not connected			
respond	No power supply			
Valve travels in the wrong direction	Selection of operating action is wrong. DIP Switches 4 (Y1) and 5 (Y2) should match control action of the valve actuator.			
	<ul> <li>Wrong controller terminal used</li> </ul>			
Control responds too slowly	Reduce P-band (XP1)			
Control is unstable	Increase P-band (XP1)			

#### **Dimensions**

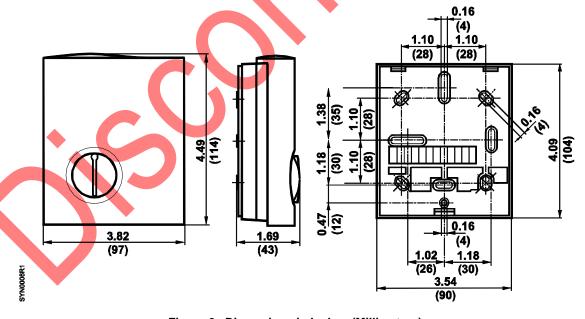


Figure 6. Dimensions in Inches (Millimeters).

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