# SIEMENS

# **AO-P** Transducer

## **Product Description**

The AO-P Transducer is designed to receive an electronic signal and send a pneumatic output.

It can be used with the following:

- Any device that provides a 0 to 10 Vdc or 4 to 20 mA output
  - With 0 to 10 Vdc input, output is 0 to 20 psig.
  - With 4 to 20 mA input, output is 3 to 15 psig.
- Pneumatic end devices, such as valves and damper actuators.

## **Product Numbers**

545-208	Remote-mount with Shroud

545-113 Panel-mount

## **Required Tools**

- Wire strippers
- 1/8-inch flat-blade screwdriver
- 1/4-inch nut driver

## **Expected Installation Time**

#### 20 minutes

## **Prerequisites**

- Select a suitable location for mounting the transducer.
- Install field wiring, conduit and 1/4-inch pneumatic tubing run to the AO-P Transducer location.
- All wiring must be Class 2 and comply with National Electric Code (NEC) and local regulations.
- **NOTE:** To eliminate oscillation in the line, a minimum of 30 inches (762 mm) of 1/4-inch tubing is required between the AO-P return (R) port and the controlled device.

## Installation

The transducer is not position-sensitive; it may be mounted in any necessary orientation.

### Mounting the Transducer

- 1. For the remote-mount transducer, remove the shroud from the mounting bracket by squeezing the shroud and lifting it straight off.
- 2. Mount the bracket to a wall, cabinet, etc. using the self-tapping screws provided. Anchors may be required for concrete and cinder block wall mounting.
- 3. Do one of the following:
  - For remote-mount installation: Attach the conduit to the mounting bracket with a coupling (not provided). Feed the field wiring through the conduit to the transducer.
  - For panel-mount installation: Run the field wiring to the transducer and provide strain relief.

### **Connecting the Point Wiring**

- 1. Using the wire nuts provided, connect the field wiring to the transducer wiring. See Table 1, Figure 1, and Figure 2.
- 2. Cap unused wires with the provided wire nuts.

#### Table 1. AO-P Transducer Wiring Connections.

Wire Color	Connection
Red (HK)	24 Vac
Black (N)	Neutral
Yellow (+)	0 to 10 Vdc or 4 to 20 mA
	(Signal +)
White (F)	0 to 5 Vdc (Feedback +)
Gray (I-)	Signal/Feedback Negative (-)
Orange (A) *	DO (Dry Contact)
Orange (B) *	DO (Dry Contact)

\*The AO-P Transducer provides for an optional DO status point that reports the position of the Hand/Auto switch. Together, the two orange wires make up this DO. The status is reported as follows:

Open Contact = Auto Mode Closed Contact = Hand Mode



Figure 1. Remote-mount AO-P Transducer Wiring.





- 5. For remote-mount installations, provide strain relief by securing the wiring to the mounting bracket with the tie-wrap provided and reinstall the shroud. See Figure 1.
- **NOTE:** To eliminate oscillation in the line, a minimum of 30 inches (762 mm) of 1/4-inch tubing is required between the AO-P return (R) port and the controlled device.
- 6. Run one 1/4-inch air line from the return (R) port on the AO-P transducer to the end device.
- 7. Provide 20 to 30 psig (138 to 207 kPa) of dry, filtered, compressed air to the supply (S) port of the transducer.

Allow 5 psig (34.5 kPa) supply above the maximum output value.

The installation is now complete.

## **Input Signal Selection**

The AO-P Transducer is designed to accept either a 0 to 10 Vdc or 4 to 20 mA input signal, with a factory setting of 0 to 10 Vdc. To select a 4 to 20 mA input signal, turn the unit over and jumper the middle and right column pins (Figure 3).



Figure 3. Jumper Configuration for Input Signal Selection.

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## Hand/Auto Mode Operation

**Dimensions** 

The AO-P Transducer is equipped with a Hand/Auto switch for manual control or set-up of the end device.

- **NOTE:** The transducer's rated accuracy is  $\pm 1/4$  psi (1.7 kPa) at room temperature. The gauge on the transducer is accurate to  $\pm 1$  psi (6.9 kPa).
- To switch to hand mode, use a screwdriver to turn the recessed pot to manually obtain the desired output pressure.
- To return to automatic operation, place the switch in auto (A) mode.



Figure 4. Remote-mount Dimensions in Inches (Millimeters).



Figure 5. Panel-mount Dimensions in Inches (Millimeters).

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